

Sid Today

Work Order ID 61262



Page 1

August 11, 2010 1:28:47 PM

Item ID: DSI 9525-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Cushion Installation

Start Date: 8/11/10 Start Qty: 2.00



Cust Item ID:

Required Date: 8/11/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI 9525	A

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Photocopy blue file and type labels per PPP DSI9525-011 chg001

Sid 10/11/10

110



Pick Kit

0.00

10/11/10 20

Packaging

Memo

0.00

Packaging

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

Sid 10/11/10

X2

Work Order ID 61262

Page 2

August 11, 2010 1:28:47 PM

Item ID: DSI 9525-011

Accept



Setup Start



Revision ID:

Item Name: Step Cushion Installation

Stop



Start Date: 8/11/10 Start Qty: 2.00



Cust Item ID:

Required Date: 8/11/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____ Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool

ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP DSI9525-011

Location: *28 Bank*PPP Rev: *10*

140



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/08/11 Use 28
10/08/11 JJ
MF 10-8-11

Picklist Print

August 11, 2010 1:28:42 PM

Page 1

Work Order ID: 61262



Parent Item: DSI 9525-011



Parent Item Name: Step Cushion Installation

Start Date: 8/11/10

Required Date: 8/11/10

Comments: IPP Rev:A 10.06.18 new issue DD verf:EC

Start Qty: 2.00

Start Qty: 2.00

Required Qty: 2.00

Required Qty: 2.00

Picklist Print

August 11, 2010 1:28:43 PM

Page 2

Work Order ID: 61262



Parent Item: DSI 9525-011



Parent Item Name: Step Cushion Installation

NAS1149D0463J

S
T
Washer

Purchased

No

110

Each

2,307.000

8

16

Start Date: 8/11/10

Start Qty: 2.00

Required Date: 8/11/10

Required Qty: 2.00

18/8/11 SKWx

Location

ST297

115000

Loc Qty

2211

2211

ST298

10096

96

114576

10

114883

68

18

Loc Code

XIG

August 11, 2010 1:28:43 PM

Shop Packet Print

Page 2

REFERENCE ONLY

5

THE DSI-9525-XXX KITS THAT ARE AVAILABLE FROM DART TO UPGRADE THE D350-591-111A/-113/-115 KITS @ CHG 004 (OR EARLIER), THE D350-591-117A KIT @ CHG 002 (OR EARLIER) AND THE D350-591-119 KIT @ CHG 003 (OR EARLIER) ARE AS FOLLOWS:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				DSI-9525-011	STEP CUSHION KIT (FOR D350-591-111A)
	X			DSI-9525-013	STEP CUSHION KIT (FOR D350-591-113/-115)
		X		DSI-9525-015	STEP CUSHION KIT (FOR D350-591-115)
			X	DSI-9525-017	STEP CUSHION KIT (FOR D350-591-117A)
2	1	1	1	D3595-200-300	CUSHION
			4	AN4-20A	BOLT
8	4			AN4-21A	BOLT
			4	AN4-22A	BOLT
8	4	4	4	NAS1149D0463J	WASHER (OR AN960JD416)
8	4	4	4	MS21042L4	NUT

INSTRUCTIONS:

TO INSTALL THE D3595-200-300 CUSHION:

1. REMOVE THE STEP PER ICA-D350-591 SECTION 32.2
2. REMOVE THE D2856-400-720 ABRASION STRIP PER ICA-D350-591 SECTION 32.4
3. POSITION THE D3595-200-300 CUSHION AS INDICATED ON SHEET 3 OR 4 (AS APPLICABLE) OF THIS SERVICE INSTRUCTION.
4. REINSTALL THE STEP PER ICA-D350-591 SECTION 32.1 AS APPLICABLE USING THE NEW HARDWARE PROVIDED AS SHOWN ON SHEET 3 OR 4 (AS APPLICABLE) OF THIS SERVICE INSTRUCTION.

WEIGHT AND BALANCE:

THERE IS A NEGLIGIBLE WEIGHT INCREASE WITH THIS MODIFICATION.

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	10.06.08
CERT. NO.:	SH92-6
ISSUE NO.:	11

DESIGN	90	DART AEROSPACE LTD	
DRAWN	8	HAWKESBURY, ONTARIO, CANADA	
CHECKED	8	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9525	SHEET 2 OF 4
APPROVED	100	TITLE	SCALE
DE APPR.	100	STEP CUSHION CHANGE	NTS
DATE	10.06.08	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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